

Technical Drawing of INGOMBRO POMPA SERIE 70

The drawing includes three main views: Front View (top), Side View (middle), and Top View (bottom). Dimensions are provided in millimeters.

Front View Dimensions:

- Total Width: 387 mm
- Total Height: 208 mm
- Top Flange Diameter: $\phi 100$
- Top Flange Thickness: 8 h9⁰/_{-0.036}
- Top Flange Hole Pattern: T.U.24
- Top Flange Hole Diameter: M12 - N.4 Fori
- Top Flange Hole Spacing: 100 mm (center-to-center)
- Top Flange Hole Diameter: $\phi 118$ h8⁰/_{-0.054}
- Top Flange Hole Position: 15° from vertical centerline
- Top Flange Hole Diameter: $\phi 30$ k6 (+0.015/+0.002)

Side View Dimensions:

- Total Width: 340.5 mm
- Total Height: 182.5 mm
- Top Flange Diameter: $\phi 100$
- Top Flange Thickness: 8 h9⁰/_{-0.036}
- Top Flange Hole Pattern: T.U.18
- Top Flange Hole Diameter: M12
- Top Flange Hole Spacing: 130 mm (center-to-center)
- Top Flange Hole Diameter: $\phi 118$ h8⁰/_{-0.054}
- Top Flange Hole Position: 15° from vertical centerline
- Top Flange Hole Diameter: $\phi 30$ k6 (+0.015/+0.002)

Top View Dimensions:

- Total Width: 206 mm
- Total Height: 206 mm
- Top Flange Diameter: $\phi 100$
- Top Flange Thickness: 8 h9⁰/_{-0.036}
- Top Flange Hole Pattern: T.U.16
- Top Flange Hole Diameter: M8 - N.6 Fori
- Top Flange Hole Spacing: 100 mm (center-to-center)
- Top Flange Hole Diameter: $\phi 118$ h8⁰/_{-0.054}
- Top Flange Hole Position: 15° from vertical centerline
- Top Flange Hole Diameter: $\phi 30$ k6 (+0.015/+0.002)

Section A-A Details:

- Section Line: SEZ. A-A
- Section Type: T.U.16
- Section Diameter: $\phi 100$
- Section Thickness: 8 h9⁰/_{-0.036}
- Section Hole Pattern: M8 - N.6 Fori
- Section Hole Spacing: 100 mm (center-to-center)
- Section Hole Diameter: $\phi 118$ h8⁰/_{-0.054}
- Section Hole Position: 15° from vertical centerline
- Section Hole Diameter: $\phi 30$ k6 (+0.015/+0.002)

Legend and Revision History:

REV.	Data/Date	Descrizione modifica / Modification description	Firma/Signature	MT N°
3	02/02/2024	Aggiunto staffa di sollevamento e relativa vite di fissaggio	Cantarelli	5094
2	25/08/2009	Ricartigliato su formato A3, aggiunto Dett.X	Govi	1451
1	07/11/2005	Eliminati tappi e rosette in aspirazione e mandata	Munari	882

Legend:

- Sicurezza Security
- Critica Critical
- Importante Important
- Nessun simbolo No symbol
- Standard
- CRITICITA' NONE

Drawing Code: 70960000

Revision: 3